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Eco-Beauty Score (EBS) Consortium
Guiding principles and methodological basis

Version for Public Consultation

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Reviewed by EBS Consortium Members

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Versioning of EBS methodological guidelines for the purpose of the Public Consultation

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109 1 Purpose of the document

110 This document aims to compile all the methodological principles associated with the
111 Consortium’s framework, including the environmental footprinting and scoring
112 methodological choices as well as the rationale associated to those choices, in order to enable
113 the cosmetic industry stakeholders to review and comment.

114 This methodology is in a development stage. To validate the operational aspects of the
115 methodology, a testing phase “at scale” (also called *Real Data Testing Phase (RDTP)*) to assess
116 cosmetics products on the market is currently ongoing based on a pilot version of the
117 calculation tool. The results of this testing phase should inform the decisions on the last
118 remaining methodological questions and validate the first version of the Eco Beauty Score
119 (EBS) footprinting and scoring methodology.

120 The definitions of technical terms are described in section [12-Glossary](#).

121 2 Introduction to EcoBeautyScore

122 **In September 2021**, recognizing the growing expectations for transparency and sustainability
123 from consumers and regulators, several cosmetic manufacturers have decided to join forces
124 to **enable consumers to make more informed and sustainable choices**.

125 The EcoBeauty Score Consortium will deliver a **harmonized industry scoring system**, based on
126 the **environmental impact assessment** of the cosmetics products, thus provide a harmonized
127 communication to consumers and encourage enhanced environmental performance of
128 products. It will provide consumers with **clear, transparent, and comparable** environmental
129 impact information, based on a **common science-driven methodology**.

130 The initiative has a **global scope**; however, Europe will be the priority market for the first
131 voluntary score publication.

132 The work of EcoBeautyScore Consortium is articulated around four major deliverables:

- 133 1. **A common method for measuring environmental footprints throughout the life cycle**
134 **of products**, based on the principles of the “Product Environmental Footprint” (PEF)
135 (the European Union’s PEF method based on life cycle assessment (LCA) for quantifying
136 the environmental footprint of products).
- 137 2. **A common database** of environmental life cycle inventories and characterization
138 factors for cosmetic ingredients, packaging materials and life cycle activities and
139 processes.
- 140 3. **A common tool** that enables the assessment of the environmental impact of individual
141 products, usable by experts and non-experts, by small and medium size companies as
142 well as large groups.

143 4. **A harmonized scoring system** on a voluntary basis **containing a score range enabling**
144 **the consumer to easily compare products** based on the environmental footprint of
145 their cosmetic products.
146

147 To guarantee the quality of these deliverables, the methodological development supported
148 by Quantis (leading environmental sustainability consultancy) as Technical Advisor, has been
149 submitted to a critical review by a panel of independent experts, and finally opened to a public
150 consultation.

151 The methodology, database, tool and scoring system will be verified by independent parties.

152 To serve consumer interest and support comparability, the EcoBeautyScore scoring system
153 will work for all Cosmetic Products and enable companies, on **a voluntary basis**, to inform
154 consumers in a clear and effective manner about the footprint assessment of their Cosmetic
155 Products (for example using a graded scale that can be communicated to consumers, either
156 on pack or by other communication means).
157

158 The EBS Consortium was born out of a desire from the cosmetics sector to come together and
159 provide a practical tool for the sector to foster sustainability efforts. As such, the development
160 of the methodology and scoring system are very much rooted in the EU’s sustainability
161 ambitions.

162 The methodology and scoring system are backed by the principles of the “Product
163 Environmental Footprint” (version EF 3.1). There were also regular exchanges with the
164 European Commission (Joint Research Centre – JRC, DG ENVironnement) throughout the
165 development process, and the method has been the subject of a critical review by three
166 independent experts.

167 As of **December 2023**, **52** cosmetics and personal care companies and **19** trade associations
168 have joined the EcoBeautyScore Consortium. With small and large companies and trade
169 associations from 4 continents, the EcoBeautyScore Consortium is inclusive and has a global
170 reach. The EcoBeautyScore Consortium still welcomes participation from new companies and
171 associations.

172 3 Framework of the methodological principles

173 3.1 Objectives

174 The objective is to develop a common environmental impact measurement and scoring
175 system for cosmetics products, including:

- 176 • A common methodology, database, and tool for environmental impact assessment
177 of cosmetics products.

- 178 • A common scoring mechanism & harmonized layout to communicate the
 179 environmental impact rating of cosmetics products to consumers, ensuring
 180 consistency and comparability.
- 181 • Foster a culture of ecodesign within the industry.

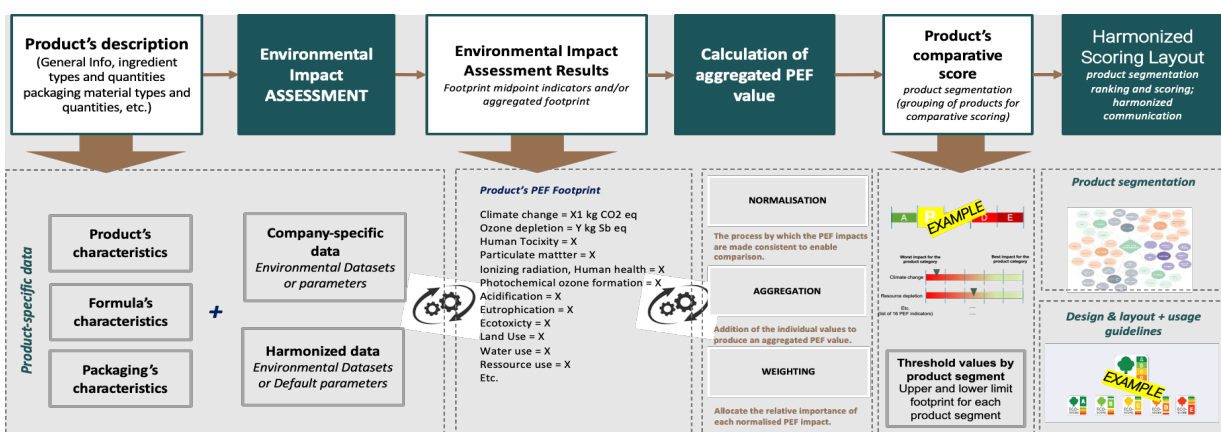
182 The principles of upcoming regulations are including in EBS work to anticipate them, without
 183 being the main objectives.

184

185 3.2 Fundamental methodological principles

186 Some fundamental methodological principles have been adopted by the consortium:

- 187 • A **science-based** footprinting and scoring system, based on the full **Life Cycle**
 188 **Assessment (LCA) principles**, with multi-impact categories.
- 189 • A footprinting method **aligned with the EU PEF method**, including some science-
 190 based adaptations to meet the specificities of the cosmetic industry and considering
 191 the diversity of products and services that are offered to consumers. In addition, it
 192 includes the feasibility to deploy within an industry characterized by the diversity of
 193 products and services that are offered to consumers.
- 194 • A system that can be **used by non-LCA experts**, that is user-friendly and easily
 195 accessible tool interface.
- 196 • A **harmonized common industry database**, that should allow in future developments
 197 to tailor the assessment with company-specific data when appropriate and available.



198
199

Figure 1. Overview of the footprinting and scoring chain

200 The methodological development needs to be pragmatic to ensure cost-effectiveness and
 201 scalability, by:

- 202 • **Leveraging internal knowledge, expertise and developments** from members related
203 to formulations, ingredients, packaging, etc. and considering for example, existing
204 initiatives (e.g., SPICE (Sustainable Packaging In CosmEtics)¹).
- 205 • Making **trade-offs** between specificity of information vs complexity of the tool, while
206 remaining **scientifically robust** in the context of products' comparison.
- 207 • Enabling **future methodology, databases, and tool improvement**.
- 208 • Selecting Life Cycle Inventories, data specifications and scoring criteria to enable
209 **meaningful and science-based differentiation** between products.

210 3.3 Phased development.

211 To reach the objective, a phased methodological development is in progress to deliver the first
212 version of the footprinting and scoring Tool (V1) for the market launch of the scoring system
213 (also called herewith “Go Live”) planned for 2024, with further development and
214 improvement of the methodology planned beyond this Go-Live.

Documentation	End Goal	Testing phase (till early 2024)	Development post Go-Live 2024
OBJECTIVES	A common environmental impact scoring system for cosmetics products, enabling consumers to make more informed purchasing decisions.	An intermediary tool, allowing users to test functionalities, understand results, impacts of data sets, product segmentation, scoring methodology, and refine methodological next steps.	Continuous improvement of methodology and database, recalibration of scoring system to fit the market evolution and the expansion of product coverage.
Deliverables	Methodology, database, tool for footprinting and scoring on all product categories.	Methodology, database, and prototype tool for footprinting and scoring.	Improvement of methodology and database, recalibration of scoring system to fit the market evolution
Product scope	All product segments (excluding accessories & devices).	On 4 product segments: <ul style="list-style-type: none"> • Hair Wash • Hair Treat • Face Moisturise & Treat • Body Wash 	More product segments operational for scoring. Expansion to more product segments, depending on a priority order to be defined by the Consortium
Geographical scope	Global	Focus on development and deployment in Europe.	Global

¹ <https://open-spice.com/spice-guidelines/>

Documentation	End Goal	Testing phase (till early 2024)	Development post Go-Live 2024
		(with potential impact for the development of specific datasets (ex : Use Phase))	
Life Cycle scope	Cradle to Grave	Cradle to Grave	Cradle to Grave
Indicators	Environmental impacts (LCA based & 16 PEF indicators) as a foundation. Additional topics to be part of the assessment if required/relevant.	Environmental impacts (PEF and LCA based)	Improving methodology for the Environmental impacts (LCA based & PEF indicators) as a first priority. Expansion to other topics (e.g. beyond 16 PEF indicators, or including social) is secondary.
Database (Impact factor and other key parameters)	Industry harmonized databases the most complete possible, in continuous refinement and improvement	First version of harmonized databases: <ul style="list-style-type: none"> • Ingredients impacts for selected product segments • Packaging impacts • Other impacts (e.g. transport) • Harmonized parameters (e.g. for use phase and end of life) 	Iterative refinement of databases version based on a priority order / strategy TBD by the Consortium
Company Specific data	Possibility to overwrite default / generic data with company-specific data *	No possibility to overwrite default/generic data	Possibility to overwrite default/generic data with company-specific data on a strictly limited number of stages to test functionality and governance process.

215 3.3.1 Product coverage

216 A first methodology testing has been run in 2022, selecting product types based on their ability
217 to stress-test the methodology (e.g. variety in formulation/packaging/delivery, as well as
218 footprinting complexity, etc.) while representing a sufficient diversity of cosmetics products
219 type.

220 For the ongoing testing phase (RDTP) informing the first version of the EBS tool, it was
221 subsequently proposed to select a group of products encompassing:

- 222 • Rinse-off and leave-on products.
- 223 • Products sold in large quantities.
- 224 • Products representing the technical diversity of each segment selected.
- 225 • Products with relevant data availability

226 Based on these criteria, the testing phase and the first version of the Tool focuses on a limited
227 selection of cosmetic product segments² for which specific databases have been developed.

228 These include:

- 229 • Hair Wash
- 230 • Hair Treat
- 231 • Body Wash
- 232 • Face Moisturize & Treat

233 Beyond the 2024 Go-Live, the insights gained from the first launch with the V1 Tool will enable
234 the scope to be progressively deployed across all cosmetics product segments. As part of the
235 Consortium activity, the priority for new product segments will then need to be defined. The
236 granularity of product segments will determine the effort required to cover all cosmetics
237 products.

238 3.3.2 Geographical scope

239 Two geographic scopes are being analyzed during the testing phase. The first version of the
240 Tool will focus on Products sold in Europe. Consumer insights work acknowledges the
241 importance of consumers' expectations in Europe (and other parts of the world) where
242 upcoming environmental labelling regulations are being developed.

243 However, the testing phase will also analyzes:

- 244 - The impact of European versus Global downstream footprints
- 245 - The impact of product rankings based on products only sold in Europe versus all
246 products.

247 This internal testing and results analysis phase will help to decide whether the Go Live of the
248 environmental scoring planned in 2024 will be applicable to products sold Worldwide or will
249 be focused only on products sold in Europe.

250 Beyond 2024: in case Go Live is limited to products sold in Europe, the strategy on how to best
251 cover other regions of the World will be tackled during 2024.

252 4 Environmental Footprinting: methodological choices 253 and rationale

254 The fully detailed footprinting methodology and data development method has been
255 captured in a technical document reviewed multiple times by external experts. This document
256 is out of scope of the public consultation.

² Group of products (or services) that can fulfil equivalent functions (ISO 14025: 2006).

257 4.1 Overall methodological principle

258 4.1.1 Purpose

259 The overall propositions related to the environmental footprinting methodology reflect the
260 objectives of the Framework of the Consortium above mentioned: it is a **science-based**
261 **approach** that must allow for meaningful differentiation between products to allow
262 consumers to make more Environmentally informed choices.

263 4.1.2 Decisions for the first version of the Tool

264 The referential used is the **Product Environmental Footprint (PEF)**³, with adaptations to the
265 cosmetics industry's specificities.

266 Methodological choices have remained flexible in this first version of the Tool development
267 phase, allowing for testing the PEF methodology on cosmetic products and deviate from it
268 when there are significant issues in applying it in the Consortium's context. When deviation
269 from the PEF method is decided, the methodological rationale justifying the Consortium
270 choices is clearly stated.

271 **Rationale:**

272 LCA has been recognized by the European Commission as the most effective method to assess
273 the overall footprint of products and services. The European Commission launched the PEF
274 initiative in order to improve the harmonization of LCA at European level. The PEF guidance is
275 used as the reference measurement system in Europe regarding environmental footprinting
276 using parameters for EU conditions and integrating a global normalization. Members
277 acknowledge both that the PEF is a key method and that it is not fully workable for the
278 cosmetics industry: improvements are needed for cosmetics products regarding methodology
279 and datasets, as reflected in the following sections of the document.

280 Some key topics subject to improvement from PEF that have already arisen are listed below,
281 (note that this list is not exhaustive and is provided as a preliminary example; it may be revised
282 and potentially expanded based on first version of the Tool learnings):

³ The Product Environmental Footprint (PEF) is a methodology by the European Commission's Joint Research Center (JRC) which is based on Life Cycle Assessment. PEF is a methodology that quantifies all environmental impacts over the life cycle of a product and would be supplemented with product category-specific rules (PEFCR). Its goal is to provide "a common way of measuring environmental performance" for companies within the EU wishing to market their product.

COMMISSION RECOMMENDATION (EU) 2021/2279 of 15 December 2021 on the use of the Environmental Footprint methods to measure and communicate the life cycle environmental performance of products and organisations.

- 283 • Characterization method and data for freshwater ecotoxicity indicator
284 • Type of secondary data to be used (EF-compliant, Ecoinvent, etc.).

285 It should also be noted that in some cases of deviation from PEF, the appropriate alternative
286 method needs to be further adjusted for cosmetics (e.g. freshwater ecotoxicity method for
287 ingredient Characterization Factors).

288 4.1.3 Future Developments

289 The methodological principles that will be used for future development will consider the
290 learnings from the first version of the Tool as well as the evolution of the context, notably
291 regarding PEF evolutions by the European Commission.

292

293 4.2 Functional units and reference flows

294 4.2.1 Purpose

295 The environmental footprinting methodology developed for EBS shall reflect the objective of
296 the 'Consortium' abovementioned (section 3): it must **use a science-based approach**, allowing
297 the meaningful **comparability** of products providing same primary benefit.

298 4.2.2 PEF Key Requirements

299 Beyond the standard definition of a functional unit (FU), common in LCA science, the PEF
300 method requires the FU to be defined according to the function(s) or service(s) provided
301 ("what"), the extent of the function or service ("how much"), the expected level of quality
302 ("how well") and the duration/lifetime of the product ("how long"). Specifications regarding
303 the FU are given in section 3.2.1 of the PEF method.

304 4.2.3 Decisions for the first version of the Tool

305 4.2.3.1 Use dose definition.

306 To compare the variety of products, The Consortium has decided to **measure and**
307 **communicate the footprint per use dose** which is the most relevant way to compare the
308 impact of products in a given segment. One functional unit for all product types in the first
309 version of the Tool will be the "use of **one dose of product for a specific service / consumer**
310 **benefit / function / final use** (e.g. shaving, hair washing)".

311 For each product type within a product segment, a reference flow (use dose) will be
 312 determined and agreed by the Consortium based on available literature (SCCS⁴ guidelines,
 313 Product Environmental Footprint Category Rules (PEFCRs)) or industry averages and expertise,
 314 and in considering the specificities of some products (e.g. solid bar shampoo) for greater
 315 comparability between products. In addition, standard rinsing volumes and use phase data
 316 (e.g.: water consumption) will be proposed to capture the different technologies of products.
 317 Afterwards, there may be the possibility for companies to adjust these values to capture
 318 specific product designs and innovation (i.e. formula concentration, long lasting products).
 319 The required substantiation and verification allowing a modification of the use dose by
 320 members is yet to be defined and is under discussion within the Consortium.

321 **Rationale:**

322 The chosen functional unit should allow to compare various products that have the same final
 323 use but not necessarily the same physical flows nor products, formula and/or packaging
 324 content (e.g. roll-on and spray for deodorants).

325 4.2.3.1.1 Methodology applied to define the use dose for the Real Data Testing Phase
 326 (RDTP⁵).

327 The definition of use doses for product segments has been split into two steps:

- 328 1. Definition of default, non-changeable values that will be applied to all products of
 329 within a sub-segment. (e.g. all liquid shampoo has the same use dose, all solid
 330 shampoo has the same use dose – Consortium members do not have the option to
 331 modify this parameter)

L1 Segment	L2 segment	L3 Sub-segments
Hair	Wash	Liquid/Gel
		Concentrate (ready-to-use)
		Dilutable (not ready to use)
		Foam (foamer mechanism)
		Monodose (liquid/gel/solid/etc)
		Mousse / Foam (formula with propellant)
		Solid (bars, powder, flakes) NO DRY SHAMPOO

332 *Segment and sub-segment illustration for Hair Wash*

- 333
- 334
- 335 2. Definition of governance required to improve the default use dose AND for members
 336 to modify the use dose and input a product specific one.

337 The default, non-changeable use doses defined for RDTP, along with the method and sources
 338 used to derive these values are summarized in paragraph 6.3 of this document. An important

⁴ Scientific Committee on Consumer Safety

⁵ The Real Data Testing Phase (RDTP) is a large-scale footprinting exercise that was done within the Consortium to test the full methodology across four product segments to assess the validity of the methodology and finalize choices on specific model parameters to be used in the first version of the Tool. This phase covered approx. 2800 products across four segments using real product data from all Consortium members.

339 point to mention here is that many of these values have been estimated based on existing
340 sources (SCCS and [Ficheux et al., 2016](#)) and using ratios between sub-segments or body zones
341 to extrapolate use dose values to cover all sub-segments tested. Use dose data is calculated
342 by assessing the exposure of consumers to a specific product (e.g. How much is used per day?).
343 This leads to several results based on the diversity of user cases for products that have been
344 analyzed statistically. The Consortium has decided to take into consideration the Median value
345 (50th percentile or P50) instead of P90 (90th percentile) as it is more relevant of a consumer
346 usage (P90 can overestimate the common use dose and is typically used as a high limit for
347 safety reasons).

348 We are aware of the limitations of this method; therefore, the Consortium uses these values
349 as a starting point for the RDTP, with the objective of improving them and measuring default
350 use dose values collectively in future developments. This proposal is also in line with the
351 second step of the use dose strategy, aiming at defining proper governance to allow for
352 product-specific values.

353 **Review of methodology**

354 In a 1st step, some sub-segments have been defined within each segment of products. These
355 sub-segments can be described by:

- 356 • The galenic of the product (solid, liquid foam...) which could be the main reason for
357 applying a different use dose by consumer.
- 358 • The application zone of the product (only hands or full body for instance)

359 The 2nd step was to define the use dose to apply on the more representative sub-segment
360 inside a segment (for example liquid products inside Hair Wash segment, or Body liquid gel
361 inside Body – Wash segment). The choice of representative sub-segment has been defined
362 and agreed upon based on the Consortium members' expertise. SCCS value have been applied
363 when existing, taking P50 value.

364 Extrapolation method of reliable sub-segments to remaining sub-segments:

- 365 • Using a reliable sub-segment within a segment, liquid/gel in Hair Wash for example,
366 we can calculate the ratios between different statistical values from SCCS and Ficheux
367 values. The reliability of the sub-segment is based on availability and quality of the data
368 given for a sub-segment and Consortium members' expertise on specific sub-segments
369 providing higher confidence in the default, non-changeable use dose values agreed
370 upon.
- 371 • Extrapolate the agreed upon value for all other sub-segments in the segment.

372 Extrapolation method for sub-segments for which no data is available:

- 373 • For body zones, using surface ratios based on SCCS and other publicly available
374 literature.
- 375 • For other sub-segments, "expert" judgment based on other sub-segments in the
376 segment.

- 377 • Looking at ratios between galenics (e.g. Ratio of use dose between a liquid and solid
378 galenic for a same product that could be applied across other liquid to solid galenic for
379 another sub-segment)

380 4.2.3.1.2 Future Developments

381 Expand the definitions of functional unit and reference flows for all product segments, which
382 may include research needed to identify appropriate reference flows for all cosmetic
383 categories.

384 Define a specific governance rules and process to improve the current set of default use doses
385 and open the possibility for Consortium members to modify the default use dose towards
386 specific values calculated by the member.

387 4.2.3.2 Supplementary reference flows for rinsed products

388 For rinsed-off products, it is important to define the amount of water consumed per use. To
389 define this value, data were collected from all Consortium members and the average value for
390 each segment/sub-segment were applied based on European habits.

391 Use dose applied for each sub-segment.

392 As defined in paragraph 4.2.4, we first defined the sub-segments and then defined the use-
393 dose based on the method approved by all members. Those assumptions could be challenged
394 after analysis of the results of the current pilot (RDTP) and the values will be challenged and
395 reviewed.

396 Methodology applied for Monodose: for RDTP, we assume 0% leftover rate⁶ and use entire
397 volume of primary pack. Post-RDTP, we will refine based on left-over rates of monodose
398 packaging types.

399 Methodology applied for Concentrates: for RDTP, we assume default use dose for same
400 galenic. Post-RDTP, we will perform case studies with willing members based on concentration
401 factor guidelines to be developed by sub-group.

402 Methodology applied for dilutable:

- 403 1. Ask in the data collection file if product is a dilutable.
404 2. A dilution rate must be provided.
405 3. Same use dose will be used based on the galenic the ready-to-use form of the
406 dilutable product (i.e. if liquid when diluted, liquid dose will be applied.

⁶ Leftover rate: Share of the product which cannot be easily used by consumers. It is usually related to the primary packaging type not enabling to recover 100% of the product.

407 Beyond the testing phase, improvements could happen as part of a consumer study, done
408 collectively through EBS, to determine dosage of the various sub-segments.

409

410 4.3 Life cycle stages & System boundaries

411 4.3.1 Purpose

412 The life cycle stages and system boundary of products environmental footprinting shall be
413 defined.

414 4.3.2 PEF Key Requirements

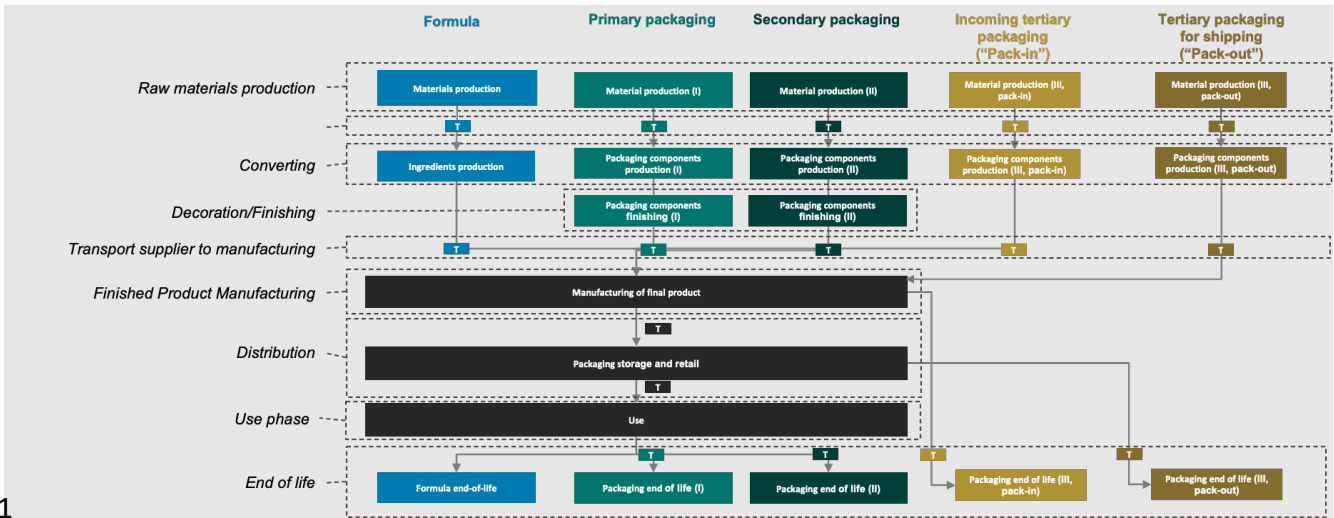
415 Information regarding life cycle stages is given in Section 4.2 of the PEF Method. The essential
416 life cycle stages that must be included are as follows:

- 417 • Raw material acquisition and pre-processing (including production of parts and
418 components)
- 419 • Manufacturing (production of the main product)
- 420 • Distribution (product distribution and storage)
- 421 • Use phase,
- 422 • End of life (including product recovery or recycling)

423 The PEF method also allows for the exclusion of life cycle stages beyond this list (e.g.
424 transportation or use stage for intermediate products). To do so, a justification must be given.
425 It is also possible to divide life cycle stages into smaller steps (i.e. separation of raw materials
426 acquisition and pre-processing).

427 4.3.3 Decisions for the first version of the Tool

428 The system boundary selected for the first version of the Tool includes all the life cycle stages
429 used by the PEF known as cradle to grave, it includes all major drivers of impact (formula,
430 packaging, consumer use phase, end of life).



431

432

Figure 2. Generic life cycle of cosmetics products

- 433 • Included life cycle stages: Raw Materials production and converting processes in formula
434 ingredients and packaging components, manufacturing, transport supplier to
435 manufacturing, finished product manufacturing, distribution, use-phase (e.g. rinsing
436 phase), End of life of formula (including specific removal rate of ingredients in wastewater
437 treatment plant), End of life of packaging (including recycling)⁷. Recharge/refill could be
438 included depending on the progress of the technical work on this topic and based on the
439 results of the pilot phase.
- 440 • Excluded life cycle stages: Use of additional products (e.g. cotton pads), additional
441 packaging (e.g. gift boxes), e-commerce, other purchased goods and services, transversal
442 and research activities (corporate, R&D, etc.) and any other stage not listed above.

443 Following this mindset, the first version of the Tool is focused on single use products, therefore
444 situations where there is a combination of several products is excluded (e.g. cosmetic
445 routines).

446 **Rationale:**

447 The scope should maintain the right balance between comprehensiveness and efficiency. The
448 life cycle steps covered in the scope should cover the full life cycle ("cradle to grave") of
449 cosmetics products, in order to capture the most comprehensive way possible all key

⁷ The Organisation Environmental Footprint Sector Rules (OEFSR) retail uses a different life cycle stage nomenclature than the PEF and this document. For better alignment, it is important to note that "downstream transportation, retail" is equivalent to OEFSRs "logistics retail place, support, and distribution of sold products to the client" (Quantis, 2018). European Commission.

https://ec.europa.eu/environment/eussd/smgp/pdf/OEFSR-Retail_15052018.pdf OEFSR Retail

450 environmental impacts of these products. However, transverse activities that are not directly
451 linked to a product are excluded at this time⁸.

452 4.3.4 Future Developments

453 The learnings of the first version of the Tool might help to identify categories/products for
454 which expanding the perimeter is relevant to cover additional product components or life
455 cycle phases (for instance: application accessories, reuse/refill scenarios if not included
456 before, etc.)

457 4.4 Impact assessment categories

458 4.4.1 Purpose

459 The environmental impacts related to each product and their assessment methods must be
460 determined.

461 4.4.2 PEF Key Requirements

462 The 16 environmental footprint impact categories and related assessment methods given in
463 Table 2 of Section 3.2.3 of the PEF method are required to be included in PEF calculations. The
464 proposition for the first version of the Tool is thus aligned with the PEF.

465 4.4.3 Decisions for the first version of the Tool

466 **A full life cycle Assessment will be conducted on all 16 midpoint PEF (EF 3.1) indicators with**
467 **adaptations by EBS Consortium for freshwater ecotoxicity midpoint (*Table 1*). Learnings will**
468 **be used to understand the most relevant and reliable indicators for Cosmetics products. This**
469 **can also be used to understand if any impact categories/assessment methods require**
470 **further development to improve the quality of the results generated by the footprinting**
471 **methodology.** Discussions with EU authorities will be organized thereafter to consolidate the
472 most appropriate set of 16 midpoint indicators to be used in the methodology.

⁸ Note: this may not be the case for marketing activities, which can be strongly linked to a given product and differ greatly from one product to another. However, since data on these activities are difficult to consolidate and in order to limit the complexity of the method, marketing activities are excluded for now.

Impact category	Indicator	Unit	LCIA method
Climate change, total	Global warming potential (GWP100)	kg CO ₂ -eq	Bern model - Global warming potentials (GWP) over a 100-year time horizon (based on IPCC 2021)
Ozone depletion	Ozone depletion potential (ODP)	kg CFC-11 _{eq}	EDIP model based on the ODPs of the World Meteorological Organisation (WMO) over an infinite time horizon (WMO 2014 + integrations)
Human toxicity, cancer	Comparative toxic unit for humans (CTU _h)	CTU _h	Based on USEtox2.1 model (Fantke et al. 2017), adapted as in Saouter et al., 2018 and Andreasi Bassi et al., 2023
Human toxicity, non-cancer	Comparative toxic unit for humans (CTU _h)	CTU _h	Based on USEtox2.1 model (Fantke et al. 2017), adapted as in Saouter et al., 2018 and Andreasi Bassi et al., 2023
Particulate matter	Impact on human health	Disease incidence	PM model (Fantke et al., 2016 in UNEP 2016)
Ionising radiation, human health	Human exposure efficiency relative to U ²³⁵	kBq U ²³⁵ _{eq}	Human health effect model as developed by Dreicer et al. 1995 (Frischknecht et al, 2000)
Photochemical ozone formation, human health	Tropospheric ozone concentration increase	kg NMVOC _{eq}	LOTOS-EUROS model (Van Zelm et al, 2008) as applied in ReCiPe 2008
Acidification	Accumulated exceedance (AE)	mol H ⁺ _{eq}	Accumulated exceedance (Seppälä et al. 2006, Posch et al, 2008)
Eutrophication, terrestrial	Accumulated exceedance (AE)	mol N _{eq}	Accumulated exceedance (Seppälä et al. 2006, Posch et al, 2008)
Eutrophication, freshwater	Fraction of nutrients reaching freshwater end compartment (P)	mol P _{eq}	EUTREND model (Struijs et al, 2009) as applied in ReCiPe
Eutrophication, marine	Fraction of nutrients reaching marine end compartment (N)	mol N _{eq}	EUTREND model (Struijs et al, 2009) as applied in ReCiPe
Ecotoxicity, freshwater	Comparative toxic unit for ecosystems (CTU _e)	CTU _e	Based on USEtox2.1 model (Fantke et al. 2017), adapted as in Saouter et al., 2018, and Andreasi Bassi et al., 2023 , with further adaptations by EBS Consortium for assessment of ingredients at the end-of-life stage
Land use	Soil quality index	Dimensionless (pt)	Soil quality index based on LANCA model (De Laurentiis et al. 2019) and on the LANCA CF version 2.5 (Horn and Maier, 2018)
Water use	User deprivation potential (deprivation-weighted water consumption)	m ³ water eq of deprived water	Available WAtER REMaining (AWARE) model (Boulay et al., 2018; UNEP 2016)
Resource use, minerals and metals	Abiotic resource depletion (ADP ultimate reserves)	Kg Sb _{eq}	van Oers et al., 2002 as in CML 2002 method, v.4.8
Resource use, fossils	Abiotic resource depletion – fossil fuels (ADP-fossil)	MJ	van Oers et al., 2002 as in CML 2002 method, v.4.8

473 *Table 1*

474 **Rationale:**

475 The impact categories and assessment methods shall consider a wide range of environmental
 476 issues to be able to capture potential “burden shifting” from one environmental topic to
 477 another. The assessment methods should reflect as much as possible the state-of-the-art of
 478 most recognized Life Cycle Impact Assessment (LCIA) methods. Additionally, the first version
 479 of the Tool will be used to understand PEF EF 3.1 impact assessment results.

480 **Next steps:**

481 Along with the development of the first version of the Tool, all environmental footprint impact
482 categories will be assessed and adapted if necessary to be still using the best of scientific
483 knowledge.

484 4.4.4 Future Development

485 Following the evolution of PEF guidance to maintain state of the art, industry-relevant impact
486 assessment methods for the footprinting methodology. Additionally, integrating insights from
487 the first version of the Tool phase regarding impact categories that provide meaningful results
488 for cosmetic products.

489

490 **4.5** Specific calculation rules: Propositions for the first version of the
491 Tool

492 4.5.1 Solid waste end-of-life

493 PEF rules with the Circular Footprint Formula (CFF) is applied, while making sure that its
494 application is aligned with current cosmetic industry context and practices regarding e.g.
495 allocation factors, quality ratio, etc.⁹

496 **Rationale:**

497 PEF guidance indicates that CFF should be used for solid waste end-of-life and thus CFF
498 proposed to be implemented in the first version of the Tool.

499 4.5.2 Type of allocation

500 The following guiding principle is used for the allocation rules: allocation based on underlying
501 physical relationship is prioritized. Economic allocation can be used when the underlying
502 physical relationship between co-products does not capture their functionalities. Clear
503 justification shall be given in that event. The allocation rules for each type of process will be
504 defined and agreed upon with the Consortium.

505 **Rationale:**

506 The objective of the allocation is to ensure a fair sharing of the impacts between co-products,
507 using a recognized approach. Where an allocation based on relevant physical relationship is
508 the target, there are many cases where it is difficult to establish. For example, a mass
509 allocation (without comparable functionalities between co-products) can potentially lead to
510 situations where the co-product of interest gets a small share of the overall damages, just
511 because a heavier, less useful co-product is generated simultaneously. Economic allocation
512 allows to share impacts between co-products according to their economic value, used as a
513 way to capture their “usefulness”.

514 4.5.3 Carbon release at end-of-life

515 Biogenic carbon capture will be accounted for only when there is actual long-term storage (at
516 least 100 years) in the life cycle (e.g. in landfills), provided there is no degradation of the
517 materials. In case of degradation, the emissions of biogenic carbon such as methane will be
518 accounted for. Otherwise, there will be no accounting of biogenic carbon, including for natural
519 ingredients, i.e. biogenic carbon emissions and removal will be modelled separately and

⁹ CFF specifications can be found in section 4.4.8.1. under ‘End of life modelling’ following the link to the recent PEF guidelines: https://eplca.jrc.ec.europa.eu/permalink/PEF_method.pdf

520 corresponding characterization factors for e.g. CO₂ uptakes and emissions will be set to 0. The
521 first version of the Tool can be used to understand results of this accounting method.

522 In case there are both fossil-derived carbons and bio-derived carbons in an ingredient, CO₂
523 emissions from the bio-based fraction will not be counted (as previously explained) while the
524 fossil-based ones will. This will be done by determining the number of carbon in the molecule
525 that originate from fossil- derived sources and then obtaining the molecule's the mass fraction
526 accordingly. This will be multiplied by the ratio of CO₂ to carbon to obtain a CO₂ equivalent.
527 This will finally be multiplied by the total amount of ingredients there is in the product.

528

529 **Rationale:**

530 On a general perspective, Biogenic carbon for Fast Moving Consumer Goods can be left out of
531 the assessment: when the carbon dioxide initially captured by the plant is remitted later, one
532 can consider that its effect on climate change is neutral. That is why the biogenic carbon flows
533 for ingredients can be left out. However, when the carbon is either stored for a long (100+
534 years) period (e.g. a non-degradable packaging in a landfill) or is converted into methane (e.g.
535 a degradable packaging in a landfill), then the corresponding flow should be taken into
536 account.

537 4.5.4 Land use occupancy

538 Only direct land use change (dLUC) is accounted for.

539

540 **Rationale:**

541 This is aligned with the PEF guidelines. As the methods and data for assessing indirect Land
542 Use change (iLUC) are not fully developed, only dLUC is taken into account.

543

544 4.5.5 Ecotoxicity, freshwater

545 The PEF method prescribes a characterization model based on USEtox2.1 model (Fantke et al.
546 2017), adapted as in Saouter et al., 2018 and Andreasi Bassi et al., 2023 the assessment of
547 Ecotoxicity, freshwater.

548 There is a concern within the EBS Consortium on some limitations of the USEtox model and
549 data to generate robust environmental scores of cosmetics products suitable for the main
550 objective of the Consortium, i.e. meaningful differentiation. Several options are being
551 investigated and evaluated within the Consortium on the characterization model to be used
552 for this impact category. These options include:

- 553
- 554
- Improving data coverage: Developing new characterization factors and characterization factor proxies to fill-in data gaps and avoid no data = no impact
- 555
- 556
- Improving data quality - Working on systematic identification of inconsistent CF and replacement with improved CF based on experts' ingredients knowledge.
- 557
- 558
- 559
- Improving the suitability of USEtox model for cosmetics, including (but not restricted to) seeking alignment between LCA best practice and ecologically relevant principles and leveraging data used in risk assessment to improve data quality.

560 This concern on USEtox and the different options assessed have been shared with the Joint
561 Research Center (JRC) (European Commission) through ongoing discussions and feedback
562 from the JRC. Further exchanges are planned with the JRC with the objective to achieve
563 alignment.

564

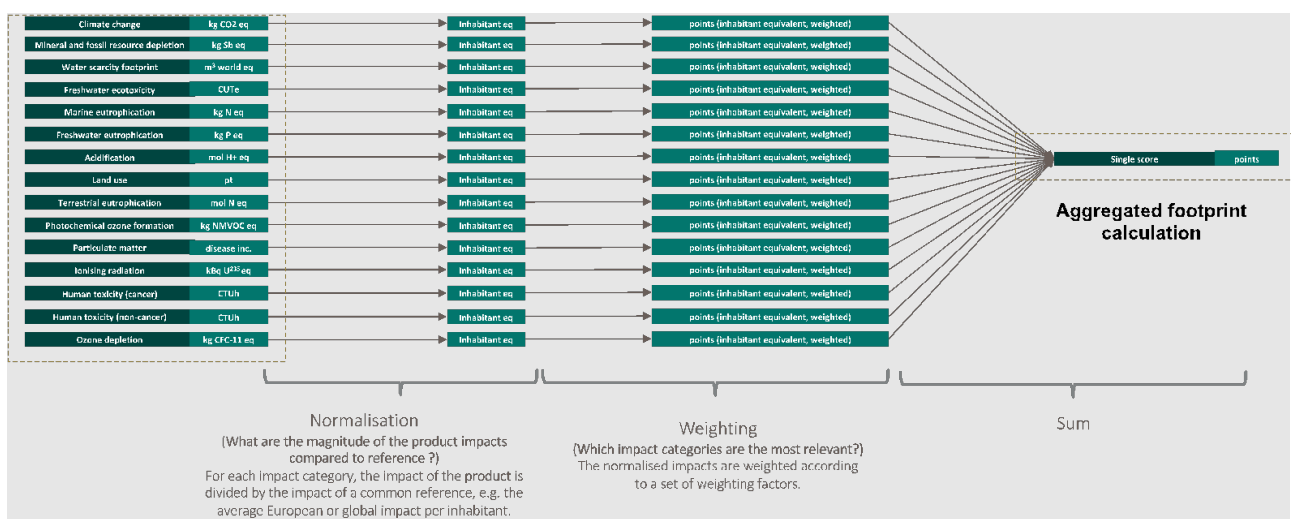
565 4.6 Aggregation method

566 4.6.1 Purpose

567 The final score should be easily and accurately understood by the consumer and allow
568 meaningful product comparability. This will rely on how individual impact category footprints
569 are aggregated through the process of normalization and weighting to generate a single score
570 for each product.

571 The following Figure presents the principle of aggregating the environmental footprint:

572



573

574

Figure 3. Aggregation steps to generate Single Score

575 4.6.2 PEF Key Requirements

576 The PEF method relies on normalization and weighting of impact categories. It provides
577 normalization and weighting factors that shall be used to convert impact category results into
578 a single score output. The normalization factors are expressed per capita based on global
579 values. The weighing factors are determined through panel-based approach to gather the
580 perceived relative importance of environmental footprint impact categories from general
581 public, LCA experts and impact assessment experts (Sala, Cerutti, & Pant, 2017). Normalization
582 and weighing information can be found in section 5.2 of the PEF Method. The latest
583 Normalization and Weighting factors appear to be embedded in the EF3.1 package at the time
584 of the writing of this document.

585 4.6.3 Decision for the first version of the Tool

586 **Work on-going.**

587 **Normalization and (PEF recommended) panel-based weighing factors are used within the**
588 **first versions of the tool.**

589 Similarly to the work done to improve the characterization of freshwater ecotoxicity results,
590 the consortium has sought to improve key limitations associated with the freshwater
591 ecotoxicity normalization factor of PEF. Major limitations include:

- 592 1. Largely incomplete inventory coverage (lowest PEF robustness score: III – Crenna et al.
593 (2019)), with no sectorial coverage of cosmetics substances
- 594 2. Limited inventory robustness (lowest PEF robustness score: III – Crenna et al. (2019)¹⁰
595), as gaps in chemical emissions are reported, and extrapolations are conducted at
596 different levels.
- 597 3. Largely incomplete set of characterization factors relevant for cosmetics

598 The EBS-improved freshwater ecotoxicity normalization factor is used as a basis, while the
599 influence is investigated in a sensitivity analysis when compared to the initial PEF
600 normalization factor value.

601 -Further tests could be considered in future developments to identify whether the Planetary
602 boundaries weighting methods (listed below) could be used to derive science based
603 representative and robust results for the cosmetics industry. The detail of these different
604 weighting methods is presented in the tables below:

605

¹⁰ Global environmental impacts: data sources and methodological choices for calculating normalization factors for LCA - E. Crenna, M. Secchi, L. Benini, Serenella Sala (2019)

606 **Normalization:**

Type	Authors	Year	Description	Key sources
Global	PEF/JRC	2022	Global normalization values for EF3.1	EF REFERENCE PACKAGE 3.1

607

608 **Weighting:**

Type	Authors	Description	Key sources
Panel-based	Sala et al (JRC)	Survey of experts to rank environmental impact categories	Methodological document https://ec.europa.eu/environment/eussd/smgp/documents/2018_JRC_Weighting_EF.pdf
Planetary Boundaries	Vargas et al.	Uses the approach of planetary boundaries to define weighting factors for each PEF indicators (PEF 2.0). Starting from Björn 2015, updates and addition of boundaries calculation to cover the whole set of impact categories.	Scientific publication https://doi.org/10.1016/j.ecoind.2019.105498 Björn 2015: https://backend.orbit.dtu.dk/ws/portalfiles/portal/118946760/Better_but_good_enough.pdf
Planetary Boundaries	Sala et al. (JRC)	Assessment of planetary boundaries for each EF3.1 impact category. Aggregation of several sources, including Björn 2015 and Vargas et al 2019.	Scientific publication https://doi.org/10.1016/j.jenvman.2020.110686

609

610 5 Data and databases

611 5.1 Harmonized database development strategy

612 5.1.1 Purpose

613 The harmonized database is a key pillar of the measurement system, as it will provide
614 environmental impacts on a wide range of activities and materials. This database should cover
615 two main types of data – Life Cycle Inventory (LCI) data (in the background system) and activity
616 data (in the foreground system) (e.g. use phase parameters).

- 617 • **Regarding LCI data:** As packaging materials already have good coverage in existing
618 LCA databases, most of the effort has been put on covering the formula ingredients.
- 619 • **Regarding Activity data:** a common set of generic parameters is developed within
620 the Consortium.

621 5.1.2 PEF Key Requirements

622 For the creation of datasets and databases, the PEF method refers to its “Guide for EF
623 compliant data sets”.

624 5.1.3 Decision for the first version of the Tool

625 **LCIs and characterization factors:**

626 The availability for both the production and end-of life-datasets for ingredients varies
627 depending on the databases utilized (e.g., Ecoinvent, USEtox, EF 3.1). Currently, there is a lack
628 of availability of EF compliant data. For instance, it is possible to have access to sourcing &
629 production data of an ingredient but not have end-of-life formula data for this same
630 ingredient. This has implied selecting alternates for primary data sources for inventories of
631 materials. Thus, the following strategy has been used for ingredients (sourcing & production
632 and formula end-of-life) datasets:

- 633 • Map the strategic cosmetic ingredients¹¹ for priority product types defined in Section
634 3.3.1, through specific data granted by members or literature-based models as
635 agreed by Consortium members.

¹¹ Strategic ingredients are determined via four specific criteria: 1. Ingredients that represent approximately 80% volume of specific product type of members, 2. Ingredients representing highest volumes in a "sub-segment" (i.e. for hair wash segment - Sulfate free, antidandruff, solid shampoos etc.) 3. Ingredients present in highest concentration in formulas - cut-off at 5% on

- 636 • Find proxies by ingredients and/or approach by clusters of ingredients categories.
- 637 • Define default, conservative non-specific datasets to fill-in remaining data gaps when
638 no dataset is available in the database for some ingredients, as agreed by Consortium
639 members.
- 640 All this activity is conducted by consortium members sharing data internally developed or
641 through specific data development, and collective agreement on data selected.
- 642 As a guiding principle, the overall target is to have 99,99% of the total formula composition
643 covered. The proxy datasets have been defined and agreed by all members.
- 644 The list of priority ingredients is covered, for both production and end-of-life data:
- 645 • With existing databases.
- 646 • With datasets from Member Companies or developed within EBS.
- 647 • With proxy or clusters of ingredients (by function or chemical structure) adapted to
648 the target ingredient.
- 649 • With default (median of all ingredients) values to avoid “no data no impact”.
- 650
- 651 **Other parameters:**
- 652 Common specific values have been defined with possibility of replacement by industry
653 averages/generic data developed by the Consortium, under specific rules to be established.
- 654 All data choices have been agreed upon by Consortium companies.
- 655 If company -pecific values are proposed as common specific values, those data are to be
656 shared among members transparently for collective evaluation.
- 657 It is agreed upon by the members of the Consortium that generic activity data are used for
658 non-ingredient-specific parameters such as transportation, tertiary packaging, etc.
- 659 To ensure datasets harmonization, data development guidelines have been developed by the
660 Consortium. Specific processes have been agreed on for:
- 661 - Ingredient from plant extraction: steam distillation, solvent extraction processes have
662 been developed to model essential oil and plant extracts production,
- 663 - Ingredient from chemical synthesis: default modeling guidelines have been developed
664 (to be applied if no industrial data is available). These modeling guidelines particularly
665 tackle default yield, energy consumption, other utilities (water, infrastructure), waste.

dry extract 4. Most impacting ingredients based on internal or public studies and known from members as key contributors in the overall impact.

666 5.2 Granularity of data: geographical representativeness

667 Rules on the geographical granularity of data will be defined at the end of the internal testing
668 phase (H1 2024), to determine the scope of the downstream parameters of the model and
669 scoring scales for the Go Live of environmental labelling in 2024: Europe or Worldwide.

670 5.2.1 PEF Key Requirements

671 The PEF method indicates that the geographical validity must be identified within a PEF study.
672 A table listing the countries where products included in the study is consumed/sold along with
673 the relative market share shall be included in the study. If the data is not available for certain
674 products, the value of Europe and the European Free Trade Association (EFTA) shall be
675 considered by default as for the market share, it shall be split evenly between all countries.

676 Additionally, geographical representativeness is also taken into consideration to calculate the
677 data quality requirements (DQR) for datasets. This information is given in Tables B.9 and B.11
678 for company-specific and secondary datasets respectively. General information on this topic
679 can also be found in the PEF method in sections 4.6.5, A4.4 and B5.3.

680 5.2.2 Proposition for the first version of the Tool

681 **LCIs and characterization factors:**

682 The proposal aims to have:

- 683 • Global datasets for ingredients production, global datasets for end-of-life, packaging
684 production and end-of-life, transport modes and other transverse activities.
- 685 • European or Worldwide datasets for energy mix of the use phase for example,
686 depending on the final geographical scope retained for the Go Live phase.

687 **Other parameters:**

688 The proposition is to aim for life cycle parameters (e.g. use phase, end-of-life scenarios) that
689 correspond to reference data, or average European or Worldwide data depending on the final
690 geographical scope retained for the Go Live phase.

691

692 **Rationale:**

693 This approach allows not only to limit the complexity but also the time of development for the
694 first version of the Tool. By focusing on the priority, which is to be representative of European
695 Union or All World according to the geographical scope finally retained. Additionally, this
696 proposition anticipates the possible expansion of the final tool to other international
697 geographies to best represent all Consortium members.

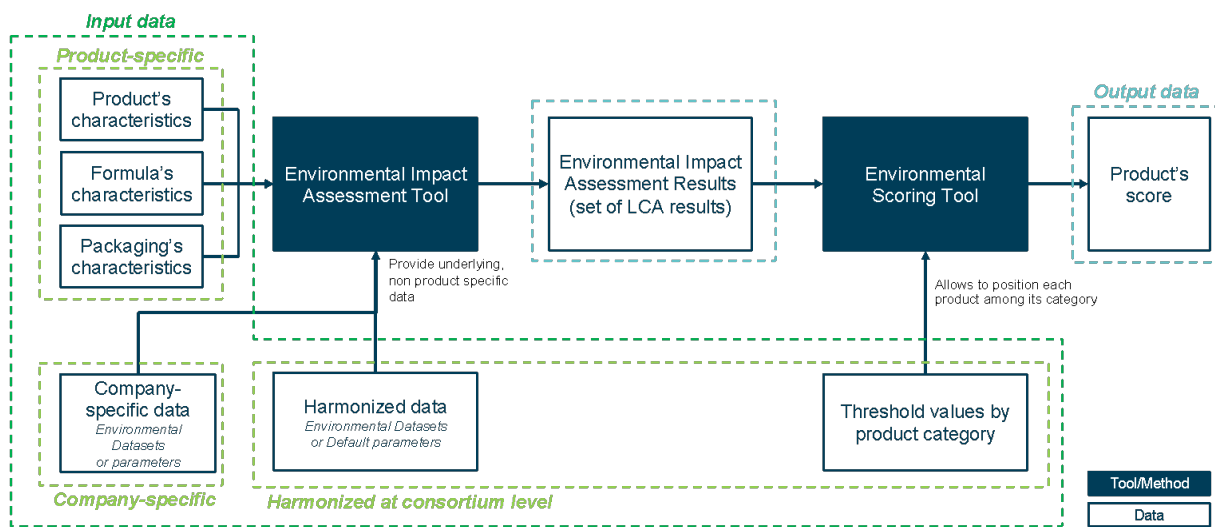
698

699 **5.3 Inclusion of company-specific datasets**

700 5.3.1 Decision for the first version of the tool

701 The environmental footprinting tool will ultimately allow companies to include company-
 702 specific data, however clear methodological rules and substantiation process for allowing
 703 these datasets to be included needs to be defined. This will be done in a later stage, therefore
 704 company-specific data integration won't be available in the first version of the tool.

705



706

707

Figure 4. Types of datasets within the footprinting tool

708 **Rationale:**

709 The objective is to define a model for the first version of the Tool that best describes the
 710 environmental impacts of cosmetic products, allowing meaningful differentiation between
 711 products, while keeping a reasonable number of specific data entry to: 1) ensure the
 712 development in the required timeframe and resources and 2) help democratize the tool and
 713 methodology for smaller players with no internal LCA expertise.

714 Additional developments and more specific approach can be taken after the first version of
 715 the Tool, to move towards a more specific and accurate model (the tool should be developed
 716 in a way to ensure a relevant versatility to integrate future developments).

717 6 Consumer facing scoring: methodology and rationale.

718 6.1 Context

719 The ambition of the scoring working group is to create a harmonized product scoring or rating
720 system that allows consumers to make sustainable purchasing decisions within a functional
721 product segment, and that is displayable on pack and/or web-based (e.g. QR code, website).

722 This means that we need to conduct:

- 723 • A scoring methodology to transform a footprinting assessment result (e.g. the
724 normalized and weighted aggregated footprint single value) into a product score that is
725 meaningful to consumers.
- 726 • A segment definition based on common segmentation principles applied consistently
727 across segments.
- 728 • A harmonized scoring layout by product segment

729 6.2 Product Segmentation

730 This involves categorizing the full diversity of the products on offer within the industry in a
731 simple, yet comprehensive framework. It should enable consumers to make an informed
732 choice with complete confidence, by allowing an easy and sincere discrimination of products
733 through their footprint value (aggregated footprinting assessment result).

734 Our approach to segmentation is therefore intended to enable consumers to:

- 735 • Compare products grouped by the same principal benefit or service.
- 736 • Compare products based on their usage dose (which can differ within a segment, for
737 example, depending on the format of product delivery).

738

739 In doing this, it is important to strike the right balance between identifying enough segments
740 (to reflect consumers' range of choices) but not too many (to avoid complexity and the
741 challenge of maintaining potentially hundreds of product category rules/schemes over time).
742 Additionally, the ability to distinguish different product scores within a segment is necessary.

743 Specific criteria were evaluated to define segments, this can be summarized in the following
744 guiding principles:

- 745 • Products should be grouped based on the service provided to the consumer, reflecting
746 the final use (e.g. washing hair, protection from the sun, avoiding unpleasant odors, etc.)
747 and not the technical content, nor the format/packaging type (e.g. liquids, aerosols).

- 748 • The segmentation shall cover all cosmetics products, though this may need to be
749 achieved through a phased approach.
- 750 • The segmentation shall be sufficiently simple so that it is not too onerous for the
751 industry to implement.
- 752 • Segmentation must allow flexibility in case of future development: further sub-
753 segments could be added, and product segments could be broken down to an additional
754 level of granularity.
- 755 • The definition of the product segments must be easy to understand by consumers and
756 not misleading.
- 757 • The level of segmentation will be validated through available footprint data to ensure
758 that it is statistically relevant (i.e. there is the ability to determine a difference between
759 products' impacts and/or have enough products to measure).

760

761 By following these principles, this has resulted in the definition of a taxonomy of approx. 30
762 segments (divided into seven product families - see diagram below) among which 4 we will
763 focus on for the first testing phase (RDTP) Hair Wash, Hair Treat, Body wash and Face Care.
764 We believe this is a pragmatic and practical approach that is consumer-relevant and will
765 facilitate the implementation and subsequent maintenance of the EBS system.

766



767

768

Figure 6. Product segmentation L1 families

769

770 For the first testing phase (RDTP), we focused on 4 segments: Hair Wash, Hair Treat, Face
771 Moisturize & Treat and Body Wash. This decision has been taken based on technical
772 considerations and relevancy for a majority of members of the consortium to enable
773 participation.

774 Product Segmentation areas of note:

775 **Out of scope**

- 776 • Hand sanitizer

- 777 • Wipes/masks (out of scope for now, until methodology agreed on how to assess
778 impact)
779 • Household fragrances
780 • Ingestible (e.g. food supplements)
781 • Devices and accessories

782 **Regional variation**

- 783 • Where a product does not fall within cosmetics regulations (e.g. anti dandruff or
784 acne in the US) in a specific market, no score will be applied to these products within
785 that market. NB while no score will be communicated in these markets, their
786 footprints will be taken into account for the purposes of building the scales.

787 **Multipurpose products**

- 788 • There are several products that fall into more than one segment (e.g. 2-in-1
789 shampoo & conditioner or 2-in-1 face and eye cleanser)
790 • It has been agreed that a rule will be defined which can be applied consistently, e.g.
791 based on highest use dose (hypothetically 2-in-1 shampoo & conditioner would sit in
792 Hair Wash due to assumed higher dose, similarly, Face and Eye face cleanser would
793 sit in Face Cleanser category). The specifics of this rule are still to be defined.

794

795 **6.3 Scoring Methodology Principles**

796 **6.3.1** Scope of the scoring principles

797 The scope is to investigate and develop practical proposals for a scoring methodology which
798 is:

- 799 • Fit for purpose, i.e. provides clear environmental product information that
800 enables responsible consumption choices
801 • Science-based
802 • Scalable (to brands, product segments and geographies)
803 • Easy to implement
804 • Credible
805 • Sustainable/onwardly viable

806 These underlying principles are separated from future choices that needs be made around
807 implementation, for example:

- 808 • Visual representation: final design and layout of the score
809 • Regionalization strategy

810

811 6.3.2 Why do we need a scoring methodology?

- 812
- 813
- 814
- 815
- 816
- 817
- The Aggregated Footprint Value - per usage dose - of products range across a very extended range, that makes it difficult to compare products without performance classes.
 - In some segments, all products have very close footprint values (like rinsed off), which would make it very difficult for consumers to compare products without performance classes.
 - Value ranges will be segment specific, hence the need to define one scale and performance classes per segment.
 - There is no universal benchmark from which to define an EcoBeautyScore.
 - In order to easily compare the environmental performance of products within a segment, a set of segment-specific thresholds (limits) needs to be defined to divide that range into performance classes.
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824 6.3.3 Key assumptions

- 825
- 826
- The Consortium has defined a methodology which can produce Aggregated Footprint Values. The Scoring methodology will take Aggregated Footprint Values as an input.
 - The Final EcoBeauty Scoring methodology will be universal, but the thresholds and ranges it generates will have a defined scope.
 - The same underlying approach will be taken for all product segments.
 - The application of this approach will give EcoBeautyScore thresholds for a tightly defined segment of products.
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832 6.3.4 Key components of the scoring methodology principles

833 In devising the scoring methodology for EBS, several options were considered, and
834 inspiration was drawn from the PEF methodology as well as existing scoring schemes on
835 the market. The below outlines the approach that EBS intends to take with regards to
836 setting a scale and distributing aggregated footprint values along that scale.

837 The main components of the scoring methodology include:

838 **Overall approach**

839 Two options were considered for anchoring the scale: a portfolio assessment approach (i.e.
840 using a group of products to set the upper and lower limits of the range) vs a pseudo
841 industry average (i.e. identifying a typical ‘average’ product as the mean within a segment).

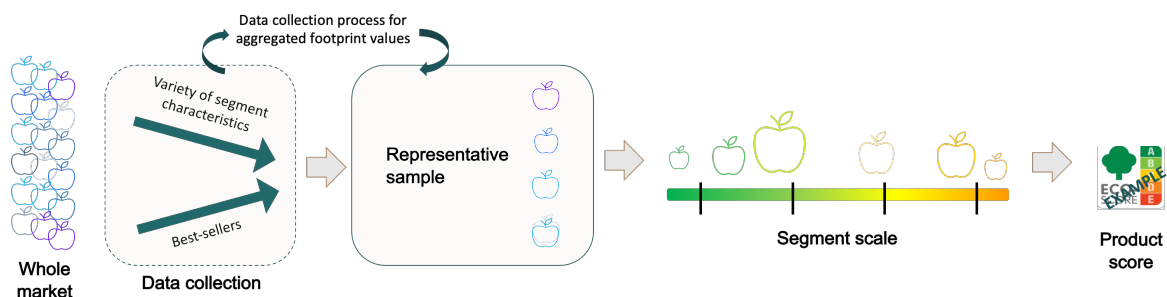
842 **Sampling principles**

- 843 1. Measuring the whole market vs a representative sample
- 844 2. Defining representative

845 **Range setting principles**

- 846 1. One product, one value vs weight the sample
- 847 2. Tackling the extremes
- 848 3. Defining the boundaries

849



850

851 *Figure 7. Overview of high-level scoring methodological principles process*

852

853 **6.3.4.1 Overall approach**

854

855 **EBS Approach**

856 The EBS favors the ‘portfolio assessment’ approach, rather than the generation of a ‘pseudo-
857 industry average product’.

858 **Portfolio Assessment:**

- 859 • Approach commonly taken in academic literature and other ecolabelling schemes
860 (e.g. Decathlon).
- 861 • Defines an actual benchmarking scale based on current market.
- 862 • More applicable to broad and varied product segments (as is the case with cosmetics
863 and personal care).

- 864 • For each segment, a representative sample of products is evaluated, and this range of
865 Footprint Values is used to define thresholds for classes of environmental performance
866 .
867

868 **Rationale**

869 In order to provide consumers with a meaningful rating, the full range of possible scores
870 within an EBS segment needs to be considered when devising a rating system – the
871 portfolio assessment method allows this.

872 Devising a method to generate a statistically representative sample of the segment
873 streamlines the process and allows for new products and members to be given scores in an
874 ongoing manner.

875 Alternatively, given the proposed segmentation approach, covering a large range of formats,
876 product types and packaging / delivery approaches, the concept of how to determine an
877 “average” product (i.e. the pseudo industry average) is not practical or intuitive. Furthermore,
878 it would be complex to execute and require regular updates to remain relevant, considering
879 the rhythm of launches and product updates in the cosmetics and personal care industry.

880

881 **Considerations**

882 The PEF example for the definition of performance classes is based on the pseudo-industry
883 average segment product approach, but this is not a mandatory requirement.

884

885 *6.3.4.2 Sampling*

886 **EBS approach**

887 The EBS favors a representative sampling approach, as part of the overall portfolio
888 assessment, whereby a subset of products currently available on the market within a segment
889 are selected and assessed to provide a representative distribution of Aggregated Footprint
890 Values.

891 **Representative sample:**

- 892 • Aggregated Footprint Values are calculated for a manageably sized, but statistically
893 representative, subset of a product segment.
894 • Thresholds for classes of performance are defined according to this representative
895 subset.
896 • Size of subset can be set according to resource and tooling capacity of EBS and can
897 evolve over time.

- 898 • Additional products (including new product developments) are assessed during
899 the scale calibration phase and are given an EcoBeautyScore based on the thresholds
900 determined by the representative subset.

901 **Rationale**

902 It would not be practical to assess every product eligible for an EcoBeautyScore prior to setting
903 a rating scale, both in terms of time and resources. Devising a method to generate a
904 statistically representative sample of the segment streamlines the process and allows for new
905 products and members to be given EcoBeautyScores in an ongoing manner.

906 **Considerations**

907 There is a risk that the sample may turn out to be a poor representation of the market
908 situation during the scale calibration phase. This risk is mitigated through a proper design of
909 the sampling process, and making sure that EBS members represent well the overall market
910 and if necessary, will be corrected when the scale requires recalculation (scale validity period
911 to be determined at a later stage).

912 *6.3.4.2.1 Defining representative sample*

913 Every EBS Consortium company would be asked to contribute to the sampling process
914 wherever relevant for their portfolio, by providing – on a confidential basis – product
915 specifications for selected products. This information would then be aggregated and
916 anonymized.

917 **EBS approach**

918 EBS has defined the selection of products for sampling along two axes of representativeness:

- 919 1. Representativeness of EBS members market share, by mandating the
920 inclusion of ‘bestselling’ products within the sample selection (30% of the sample).
- 921 2. Representativeness of the variety of the segment, by mandating the inclusion of as
922 broad a variety of formats and technical specifications within the sample as is
923 practical (70% of the sample).

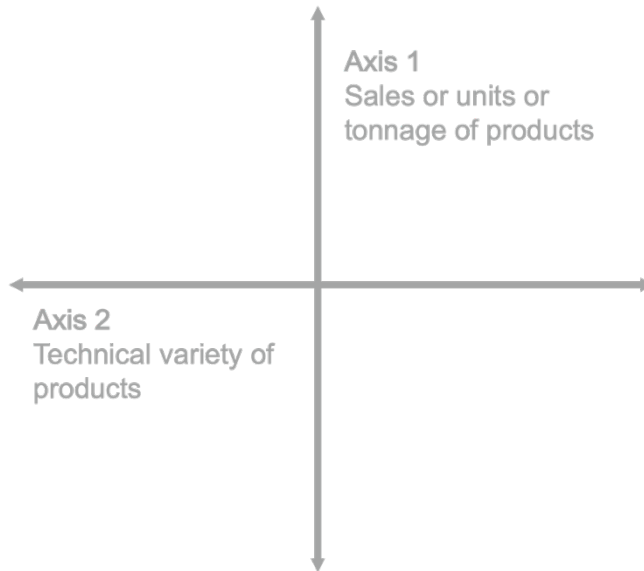
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Figure 5. Illustration of two axes of representativeness

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Rationale

The sample must contain the biggest sellers that consumers would consider to be representative of a segment, while simultaneously including the full variety of products (and product impacts) from EBS members that are available to the consumer. As EBS members represent a significant share of the global cosmetic market, this ensures sample representativity.

Stratifying the sampling in this way fulfils both requirements.

6.3.4.3 Range setting

EBS approach

EBS favors an unweighted system, as it is consistent with a simple product-by-product comparison, i.e. ‘one product, one aggregated footprint value’.

The data used to determine the range and distribution of the representative sample will therefore not be weighted by sales or volume.

Rationale

The purpose of defining the range and distribution is to represent the choices that the consumer will have available ‘on shelf’.

This method fits with the way a consumer would make their choice when purchasing a product, allowing us to rank products based on their environmental impact.

It also avoids the risks attached to the disclosure of commercially sensitive information which would require complex handling and aggregation processes.

958 6.3.4.3.1 *Setting the extremes*

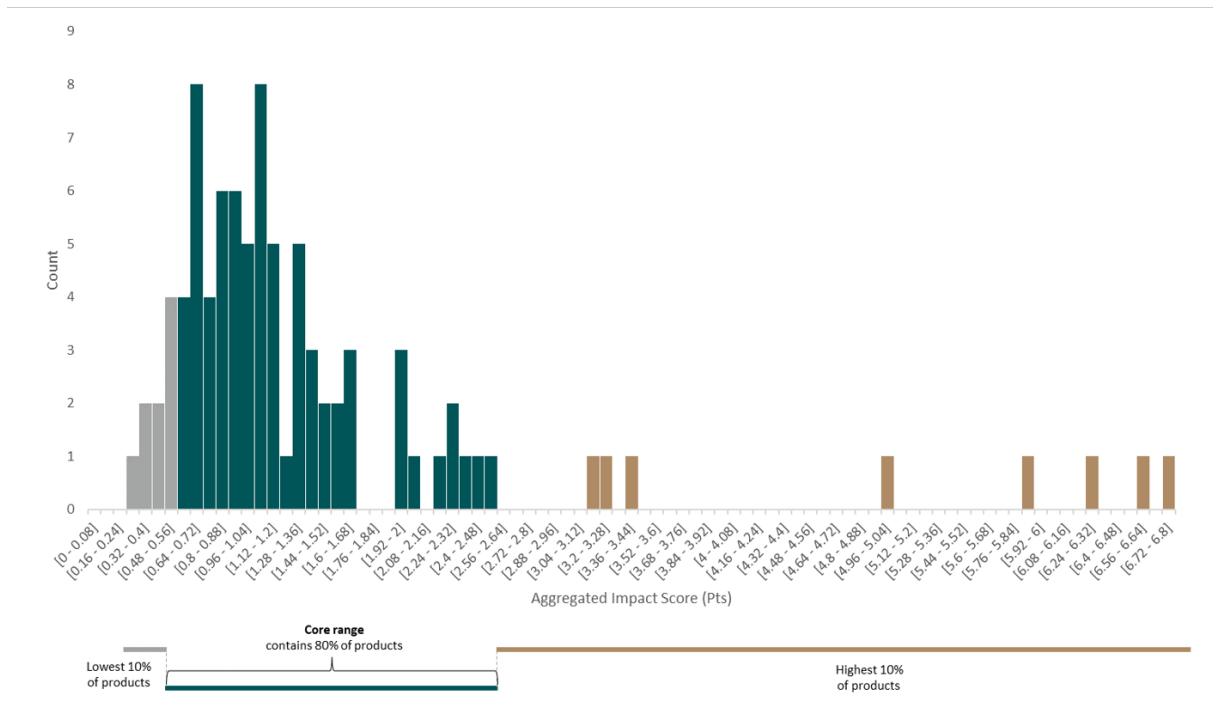
959 **EBS approach**

960 EBS proposes to absorb Aggregated Footprint Values that fall at the extremes of the sample
 961 range (e.g. top/bottom 10%) into an open-ended category, i.e. zero \diamond lower threshold, or
 962 higher threshold \diamond infinity.

963 By absorbing the top and bottom 10% (in terms of Aggregated Footprint Values rather than
 964 number) into each end of the sample allows a focus on the variety of Values within the core
 965 of the range.

966 We thus recommend a representation with a scale split in N ranks (for example 5 for a A to E
 967 or 1 to 5) allowing this open-ended approach.

968



969

970

Figure 6 Aggregated Footprint Values – core vs extremes

971 **Rationale**

972 The observed and anticipated distribution of Aggregated Footprint Values within a segment
 973 is such that the extreme ends are likely to skew the distribution of EcoBeauty Scores
 974 towards the lower end. This shift could present a greenwashing risk, reducing the
 975 consumer’s ability to make a choice at the shelf. By absorbing the extreme ends of the
 976 distribution, the scoring methodology can focus on the core of the range, where the
 977 majority of products lie.

978 If/when after setting the scale, Aggregated Footprint Values are calculated for products
979 that sit beyond the extremes of the original range, they will also be placed in these open-
980 ended categories (e.g. A and E).

981 6.3.4.3.2 *Defining the boundaries*

982 **EBS approach**

983 EBS proposes to adopt regular intervals of the core thresholds between performance
984 classes (i.e. between the top and bottom thresholds which define the extremes). There will
985 be hard boundaries, but no matter how close a product's Aggregated Footprint Value is to
986 a boundary, it will be given its rating based on which side it falls.

987

988 **Rationale**

989 After absorbing the outliers into the upper and lower limits of the range (as opposed to
990 letting them dictate the limits), the simplest approach to dividing up the core range of
991 Aggregated Footprint Values is into equal sections on the basis of the Aggregated Footprint
992 Value.

993 For this core range, there is a direct link between the environmental impact and
994 the EcoBeauty Score.

995

996 6.4 Consumer testing approach and insights

997

998 6.4.1 Objectives and methodology

999 In order to understand consumer reactions to and preferences for an environmental impact
1000 label on cosmetics products, the Consortium has conducted a series of consumer tests.

1001 This began with a qualitative test in summer 2022 to understand the interest of consumers,
1002 relevancy of our approach and specifically the clarity of three proposed score design concepts.
1003 This test was conducted with consumers across three markets: France, the US and China.

1004 **Methodology**

- 1005 • Three groups per country, so as to rotate the stimuli.
- 1006 • Multi-channel consumers (mass and luxury)
- 1007 • Aged 30-50 (FR-US) 20-35 (China)
- 1008 • Total of 50+ consumers with mixed levels of sustainability engagement/knowledge. No
1009 militants

1010

1011 A fictional brand CARE was created for the purpose of the test and three product types –
1012 shampoo, face cream and lipstick – were mocked up with this branding. Consumers were
1013 shown a product score on both a fake product web page and fake product packshot displaying
1014 one of the three score designs, with exposure to a design one at a time.

1015 This initial ‘cold’ exposure to the score without any further context was designed to gain clear
1016 insights regarding points of clarity/understanding of each design route. Following this, more
1017 information was then progressively revealed in the form of a product page simulation, to
1018 identify which part of the content is most useful to bring understanding/relevance/ credibility/
1019 likeability.

1020

1021 6.4.2 Key insights

1022 The outcomes from the qualitative testing are very encouraging with some questions to be
1023 addressed:

- 1024 • There is interest in the EcoBeautyScore regardless of consumer cultural maturity or
1025 sustainability awareness and a **general expectation that this new environmental**
1026 **scoring information is made available** either on digital product information or on pack.
- 1027 • There is **no tangible reason not to use the same score layout globally**: even though
1028 there are diverse “cultures of scoring”, **green to red color codes are considered clear,**
1029 **univocal and universal**.
- 1030 • As consumers have high expectations of “Clean Beauty” (especially in France and US)
1031 **it is key that the notion of environmental impact is communicated via the score**
1032 **design**, otherwise there is a risk that EBS is confused with a “Clean Beauty” score.
- 1033 • **Transparency is viewed as a brand asset**.
- 1034 • Impact on product desirability: when hesitating between two products, **consumers will**
1035 **generally prefer the one with a greener score**. However, if their favorite product
1036 displays a low score, most will still buy it and expect the brand to work on reducing the
1037 product’s environmental impact.
- 1038 • The **narrative** explaining the science-based Life Cycle Assessment principles, industry
1039 voluntary participation and third part verification **is judged clear, educational and**
1040 **credible**.
- 1041 • Regarding the **product segments**: consumers are keen to see a score for face care
1042 because they consider an environmentally friendly product will also be better for their
1043 skin, rather than shampoo as this is washed down the drain. There was a lower interest
1044 in seeing a score for lipstick products.

- 1045 • The products consumers most expected to display environmental impact scores
1046 include natural/green brands, followed by dermo-cosmetics, then luxury, then mass
1047 market products.

1048

1049 6.4.3 Next steps

1050 The Consortium has leveraged these insights to put a refined two score designs into
1051 quantitative consumer testing. This is being conducted across four markets: France, US, China
1052 and Brazil. Early indications align with the insights from qualitative testing that the initiative is
1053 welcomed by consumers who believe it is relevant to the category. Most consumers
1054 understand well that products are scored according to their environmental impact and intend
1055 to take environmental performance into consideration when making purchasing decision.

1056

1057 7 Critical review of EBS methodology

1058 7.1 Objective of the panel

1059 The review covered all methodological aspects developed by the Consortium:

- 1060 • Footprinting methodology – incl. strategy for filling data gaps
1061 • Scoring methodology – incl. key principles/rules for product segmentation

1062 The review did NOT cover the communication aspect of the scoring.

1063 7.2 Experts' mission

1064 The mission proposed was a two main steps approach:

- 1065 • Methodological orientations (early stage) conducted end of 2022.
1066 • Methodological review (full review) conducted in 2023.

1067 7.2.1 Methodological orientations (early stage)

1068 **The objective** was to provide first recommendations on the main methodological orientations
1069 taken, but not limited to, and ensure that these are consistent with the objectives and
1070 methodological framework of the project.

1071 More precisely, it was expected from the panel expert to provide advice on:

- 1072 • If the overall direction adopted for the methodology is the right one and if it is aligned
1073 with EBS principles and goals.
- 1074 • If there are already red flags into the methodological approach proposed.
- 1075 • If there are major methodological elements missing from the EBS methodology.
- 1076 • What are the key items of focus anticipated for the in-depth review.

1077 7.2.2 Methodological review (full review)

1078 **The objective** is to conduct a full review of the footprinting methodology with a perspective
1079 of PEF-alignment whenever it is possible and advise on the scoring methodology.

1080 More precisely, it is expected from the panel expert to:

- 1081 • Conduct a critical review of the footprinting methodology and data strategy
1082 developed for EBS.
- 1083 • Advise on the overall consistency of the footprinting and scoring methodological
1084 choices made, including on deviations from PEF, their justifications, and the
1085 alternative approach.

1086 The comments from the expert panel have been analyzed by EBS members, and the most
1087 relevant have been integrated in the first version of the EBS methodology. Other comments
1088 have been parked for future iterations of the methodology.

1089

8 “Real Data” Testing Phase (RDTP) process

1090 The current ongoing testing phase (end 2023 to Q1 2024) has been called “real data testing
1091 phase” as it is the first time the EBS methodology is tested at scale, on the 4 product segments
1092 selected.

1093 Members from the EBS consortium have been encouraged to provide product specifications
1094 data, on a voluntary basis, with the intent to obtain sufficient representativity in the number
1095 of products assessed per segments.

1096 The results of the RDTP are meant to:

- 1097 • Test the methodology at scale (> 3000 products) and ensure overall consistency of the
1098 system developed.
- 1099 • Inform the decisions required on the last remaining methodological questions to
1100 stabilize the first version of the EBS methodology for the 2024 Go-Live

1101 9 Tool Development

1102 The objective of EBS Consortium is to develop a tool based on the footprinting and scoring
1103 methodology defined above, relying on the harmonized database developed by the EBS
1104 consortium.

1105 The system will be made available to the whole cosmetic industry sector; therefore it should
1106 be understandable and usable internally by any company without internal LCA expertise,
1107 whatever its size and its level of expertise.

1108 This V1 tool will be in development in 2024, based on the version of the methodology
1109 stabilized post RDTP.

1110 10 Footprinting and scoring system updates.

1111 The impact calculations and scale thresholds will be updated to take into account updates in
1112 source data, in accordance with the recommendations of all scientific organizations
1113 developing impact models.

1114 The frequency of updates and the process to manage the updates is still to be defined.

1115 Nevertheless, EBS methodology does not foresee a recalibration of the thresholds on the basis
1116 of an updated catalog. The aim is to keep track of the improvement of our products thanks to
1117 company eco-design efforts; as their catalogs improve, the number of low rated products
1118 should decrease, as their rating classes improve. So, it will also be a next step for EBS members
1119 to define the frequency of recalibration of the scoring scale thresholds and the associated
1120 process.

1121

1122 11 References

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1131 Corrigendum to Commission Recommendation (EU) 2021/2279 of 15 December 2021 on the
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1133 environmental performance of products and organisations - ANNEX I
1134 Product Environmental Footprint Method
1135 [https://eur-lex.europa.eu/legal-content/EN/TXT/?uri=CELEX:32021H2279R\(01\)](https://eur-lex.europa.eu/legal-content/EN/TXT/?uri=CELEX:32021H2279R(01))

1136
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1139
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1141 **12 Glossary**

<p>Environmental Footprint (EF)</p>	<ul style="list-style-type: none"> • A quantitative measure of the environmental impacts a product or service has throughout its life cycle. It takes into account the resources used to produce the product and its subsequent generation of gases, liquid and solid wastes.
<p>Environmental Footprint (EF) Impact Assessment Methodology</p>	<ul style="list-style-type: none"> • Set of rules and procedures to be used to assess the environmental footprint of a product using a Life Cycle Assessment (LCA) approach. • It covers notably the scope to be considered, the functional unit, system boundaries, reference flows, calculation formulas, data requirements, default assumptions, limitations, impact categories, additional information etc. • Synonyms: Environmental Footprint Method, Environmental Assessment Method, Environmental Impact Assessment Methodology
<p>Life Cycle Inventories (LCI)</p>	<ul style="list-style-type: none"> • " Building blocks" of the environmental impact assessment, they describe a list of all inputs and outputs required for the production of a given activity (e.g., production of 1 kg of Material X, consumption of Y kWh of electricity in each country, etc.), which are presented in the form of a dataset. • These datasets are composed of activity data (see "Activity data"), and can be derived from several sources, either company-provided or generic. • The environmental impacts of each of these building blocks are combined with the product's characteristics to obtain the environmental impact of a given product. • Synonym: Environmental datasets
<p>Environmental Footprint (EF) Impact Assessment Tool</p>	<ul style="list-style-type: none"> • Assessment tool that generates the environmental footprint of a product within its life cycle phases, based on characteristics (material type and quantity, type of processes etc.) and environmental datasets, according to the Environmental Footprint Impact Assessment Methodology. • The typical output of an impact assessment tool is a set of environmental footprint indicators (and possibly an aggregated

	<p>footprint that combines those different indicators through normalization and weighting) by functional unit.</p> <ul style="list-style-type: none"> • Synonyms: Environmental Footprint Tool, Environmental Assessment Tool, Life Cycle Assessment Tool 						
<p>Environmental Footprint (EF) Impact category</p>	<ul style="list-style-type: none"> • Specific categories that link the type of resource used and the subsequent environmental impact to which the life cycle inventory data are related. • This PEF-aligned methodology uses 16 specific categories: <i>climate change, ozone depletion, human toxicity (cancer), human toxicity (non-cancer), particulate matter, ionizing radiation (human health), photochemical ozone formation (human health), acidification, eutrophication (terrestrial), eutrophication (freshwater), eutrophication (marine), ecotoxicity (freshwater), land use, water use, resource use (minerals and metals), resource use (fossils)</i> 						
<p>Environmental Footprint (EF) Impact Category Indicator</p>	<ul style="list-style-type: none"> • The quantifiable representation of the EF impact category with a corresponding unit. • Synonym: Environmental Footprint Indicator • Example: <table border="1" data-bbox="480 1111 1278 1308"> <thead> <tr> <th data-bbox="480 1111 746 1211">EF Impact category</th> <th data-bbox="746 1111 1050 1211">EF Impact category indicator</th> <th data-bbox="1050 1111 1278 1211">Unit</th> </tr> </thead> <tbody> <tr> <td data-bbox="480 1211 746 1308">Climate change, total</td> <td data-bbox="746 1211 1050 1308">Global warming potential (GWP100)</td> <td data-bbox="1050 1211 1278 1308">kg CO₂ eq</td> </tr> </tbody> </table>	EF Impact category	EF Impact category indicator	Unit	Climate change, total	Global warming potential (GWP100)	kg CO ₂ eq
EF Impact category	EF Impact category indicator	Unit					
Climate change, total	Global warming potential (GWP100)	kg CO ₂ eq					
<p>Environmental Scoring Methodology</p>	<ul style="list-style-type: none"> • Set of rules and procedures to be used to assess the relative environmental score of products. • The environmental score is typically relative to a pre-defined scale (e.g., A to E or 0 to 100), with upper and lower limits defined for each product segment, potentially applicable to several impact categories separately. • The scoring shall be based on LCA impact assessment only according to the environmental footprinting methodology developed within the EBS Consortium. • Synonym: Method for defining Performance Classes and Benchmark 						
<p>Environmental Scoring Tool</p>	<ul style="list-style-type: none"> • Assessment tool that generates the relative environmental score of a product according to the Scoring Methodology • Synonym: Environmental Benchmark Tool 						

<p>Environmental Labelling</p>	<ul style="list-style-type: none"> • On a general point of view, the term may refer to self-declared environmental claims (ISO14021), ecolabels (ISO14024) or Environmental Product Declarations (ISO14025).) • Within the context of the Consortium, the term does not apply to the Development, but is only meant as a consumer-friendly way of communicating a relative environmental score generated based on the set of environmental footprint indicators (or aggregated footprint of a product), calculated using an LCA-based approach, typically displayed on the packaging itself or digitally (e.g. on the website of the brand).
<p>Functional Unit (FU)</p>	<ul style="list-style-type: none"> • Provides quantitative and qualitative characteristics to the function of the product or service. According to the PEF guidelines, it does so by defining the following questions: “What?” “How much?” “How long?” “How well?” • Example: Provide full coverage and decoration to 1 pair of lips for 6h. • The FU allows for fair comparisons between products that have the same function.
<p>Reference Flow</p>	<ul style="list-style-type: none"> • The amount of output within a product system required to satisfy the function described in the functional unit. • Example: 2.25 grams of lipstick products
<p>System Boundary</p>	<ul style="list-style-type: none"> • The description of what is included or excluded from the analysis. • Example: The system boundary of a ‘cradle-to-grave’ analysis includes all life cycle activities of a product - from raw material extraction to the use and disposal methods
<p>Ingredient</p>	<ul style="list-style-type: none"> • A component within the formula of cosmetic products. It can be described as a chemical substance or/and a component of a raw material used to produce the formula. Each ingredient shall be identified, as a minimum, by its INCI name as a reference
<p>Activity Data</p>	<ul style="list-style-type: none"> • This term refers to information which is associated with processes while modelling Life Cycle Inventories (LCI). It particularly corresponds to the input parameters that are attributable to a product and are required for generating a footprint and ultimately a score. • Examples: quantity of kilowatt-hours of electricity used, quantity of fuel used, output of a process (e.g. waste), number of hours equipment is operated, distance travelled, floor area of a building, etc. • Activity data can be provided or collected by a specific company or be generic (generated from industry averages and literature reviews, sourced from third-party databases).

	<ul style="list-style-type: none"> • The aggregated LCI inputs and outputs of the process chains that represent the activities of a process are each multiplied by the corresponding activity data and then combined to derive the environmental footprint associated with that process. • In the case of the first version of the Tool, this data type can either be: <ul style="list-style-type: none"> ○ Default, not changeable: the data for a given parameter is used in the calculations, but cannot be changed by users ○ Default, changeable: Generic data is proposed, but can be changed by users ○ Mandatory values: Specific data that must be entered or selected from a pre-defined list by users. • Synonym: Product-specific data, product specification
Company-specific Data	<ul style="list-style-type: none"> • This term refers to directly measured or collected data from one or more facilities (site-specific data) that are representative for the activities of the company (company is used as synonym of organization). • Company specific data covers site-specific, supplier-specific, or value-chain-specific data. It may be obtained through meter readings, purchase records, utility bills, engineering models, direct monitoring, material/product balances, stoichiometry, or other methods for obtaining data from specific processes in the value chain of the company. • In this project, company-specific data is synonym of "primary data" or "supply-chain specific data" and is essentially primary datasets of what is termed 'Life Cycle Inventories'. • Example: Dataset for producing 1 kg of ingredient X, etc.
Generic Data	<ul style="list-style-type: none"> • Generic data covers Environmental datasets that are not directly collected, measured, or estimated by the company carrying out the assessment, but sourced from a third-party life-cycle-inventory database or other sources e.g., from published production data, government statistics, or industry associations), literature studies, engineering studies and patents, and can also be based on financial data, and contain proxy data, and other generic data. • In the case of the first version of the Tool, generic data can be used to replace certain company-specific data if, for the given case, it is more accurate and complete than the available data (i.e. supplier-operated processes). • Synonym: harmonized data, secondary data

Default data	<ul style="list-style-type: none"> • Default data refer to industry-average parameters (e.g. product manufacturing scenarios, end-of-life scenarios, default transport distances...)
Primary Data	<ul style="list-style-type: none"> • Data from specific processes within the supply chain of the product, which can be site-specific, company-specific, or supply-chain specific.
Secondary Data	<ul style="list-style-type: none"> • This refers to data that is not directly collected, measured, or estimated by the company, but sourced from a third party LCI database or other sources. Secondary data includes industry average data (e.g., from published production data, government statistics, and industry associations), literature studies, engineering studies and patents, and may also be based on financial data, and contain proxy data, and other generic data.
Product Segments	<ul style="list-style-type: none"> • Group of products (or services) that can fulfil equivalent functions (ISO 14025: 2006.) • Hair Wash, Facecare, Bodycare, Decorative cosmetics, Oral care, Fragrance, Grooming. • Synonym: Product group, product category
Product Type	<ul style="list-style-type: none"> • Any goods or services (ISO 14025:2006) • Product types do not automatically translate to a product segment. • Examples: The proxy product segments selected purely for the purpose of the development first version of the Tool, <ul style="list-style-type: none"> ○ i.e.: lipsticks & gloss, shampoo, or face cream. • Synonym: Product
Co-product	<ul style="list-style-type: none"> • When the same system or unit process generates more than one product.